

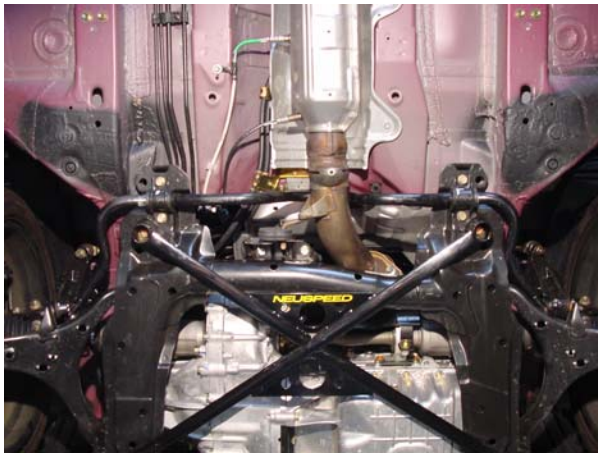
NEUSPEED®

27mm FRONT ANTI-ROLL BAR 2002-up ACURA RSX AND 2002-up HONDA CIVIC Si PART # 15.20.27.6 INSTALLATION INSTRUCTIONS

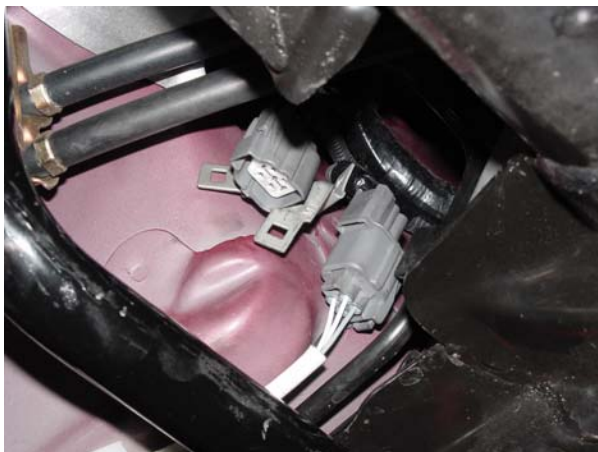
PARTS LIST: 1 – ANTI-ROLL BAR 1 – PKG. SILICONE GREASE
2 – BUSHINGS

TOOLS REQUIRED: 1 – RATCHET 1 – 5mm HEX WRENCH OR HEX SOCKET
1 – 12mm SOCKET 1 – PRYBAR
1 – 14mm SOCKET 1 – TORQUE WRENCH
1 – 14mm WRENCH

1. Park car on a flat, level surface capable of supporting the vehicle's weight on jack and jack stands.



2. Using the manufacturers recommended lifting point(s), raise rear of vehicle and support with jack stands. **NEVER WORK ON A VEHICLE SUPPORTED ONLY WITH A JACK!**



3. Disconnect pre and post lambda sensors and release wire from clamp.



fig. 1



fig. 2

4. With a pry-bar, disconnect rubber isolator from exhaust hanger. Remove two bolts (12mm Hex) securing exhaust to manifold (*fig. 1*). Make sure sensor wires have slack and lower exhaust until it contacts sub-frame (*fig. 2*)



4. Disconnect end links from anti-roll bar by securing stud with 5mm hex key and loosening nut with 14mm wrench. (Left side shown, repeat for right side)



7. Position bar on end links and install nuts. Torque to 38Nm (28 lbf ft.) (Left side shown, repeat for right side)



5. Remove four mounting bolts (14mm hex) and remove anti-roll bar from vehicle. (Left side shown, repeat for right side)



8. Rotate bar up to sub-frame, position mounting clamp and install bolts (14mm Hex) as shown. Torque bolts to 42 Nm (30 lbf ft.) (Left side shown, repeat for right side)



6. Apply supplied grease to inside of supplied bushing and install bushing onto supplied bar. (Left side shown, repeat for right side)



9. Installation is complete.

10. Double-check complete installation and TEST DRIVE CAREFULLY!