

NEUSPEED®

25mm RACE SERIES TUBULAR REAR ANTI-ROLL BAR FITS VW GOLF IV R32

PART # 25.10.25.9

INSTALLATION INSTRUCTIONS

PARTS LIST:	1 – TUBULAR ANTI-ROLL BAR	1 – PKG. SILICONE GREASE
	2 – BUSHINGS	2 – M10 NYLOC NUTS
	2 – SUPPORT BRACKETS	4 – M8x20 FLANGE HEAD BOLTS
TOOLS REQUIRED:	1 – RATCHET	1 – 17mm WRENCH
	1 – 6” EXTENSION	1 – SMALL SCREWDRIVER
	1 – 13mm SOCKET	1 – TORQUE WRENCH
	1 – 16mm WRENCH	1 – 12mm SOCKET

1. Park car on a flat, level surface capable of supporting the vehicle's weight on jack and jack stands.



2. Using the manufacturers recommended lifting point(s), raise rear of vehicle and support with jack stands. **NEVER WORK ON A VEHICLE SUPPORTED ONLY WITH A JACK!**



4. Remove exhaust from vehicle.



3. Loosen exhaust clamp (17mm Hex) and disconnect exhaust from catalyst. Disconnect left and right exhaust hangers (13mm hex) and vacuum hose from diaphragm.



5. Using a small screwdriver, remove fasteners securing heat shield and remove heat shield.



6. Disconnect end links from anti-roll bar by securing stud with 17mm wrench and loosening nut with 16mm wrench. (Left side shown, repeat for right side)

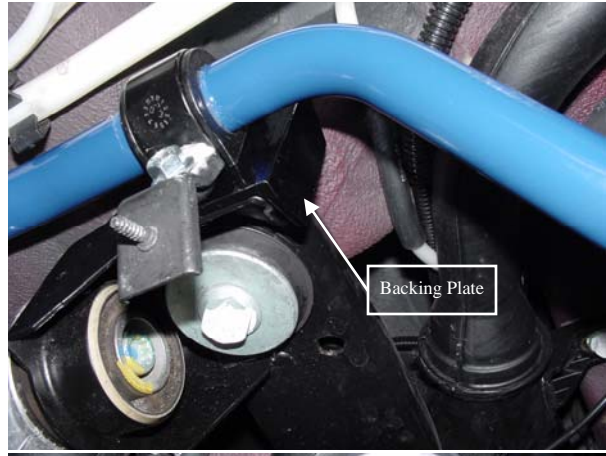


7. Remove four mounting bolts (13mm hex) and remove anti-roll bar from vehicle.



8. Apply supplied grease to inside of supplied bushings and install onto anti-roll bar.

9. Position anti-roll bar on end links and install nuts. Torque to 30 Nm (22 lb ft.). Forward hole is softer setting; rearward hole is stiffer setting (more oversteer).



10. Rotate bar up to sub-frame, position original clamps with supplied backing plates and install bolts (12mm Hex). Torque bolts to 25 Nm (18 lb ft.). NOTE: Loctite recommended.

11. Install heat shield and exhaust in reverse of removal.



12. Installation is complete.

13. Double-check complete installation and TEST DRIVE CAREFULLY!