

# NEUSPEED®

## 22mm REAR ANTI-ROLL BAR 2002-up ACURA RSX AND 2001-up HONDA CIVIC PART # 25.20.22.1 INSTALLATION INSTRUCTIONS

<b>PARTS LIST:</b>	1 – ANTI-ROLL BAR	2 – SPACERS
	1 – MOUNTING PLATE	2 – M12, LOWER CONTROL ARM BOLTS
	2 – BUSHINGS	2 – 12mm WASHERS
	1 – PKG. SILICONE GREASE	4 – M8 ARB MOUNTING BOLTS
<b>TOOLS REQUIRED:</b>	1 – RATCHET	1 – 14mm WRENCH
	1 – 12mm SOCKET	1 – 5mm HEX WRENCH OR SOCKET
	1 – 17mm SOCKET	1 – PRYBAR
	1 – 19mm SOCKET	1 – TORQUE WRENCH

1. Park car on a flat, level surface capable of supporting the vehicle's weight on jack and jack stands.



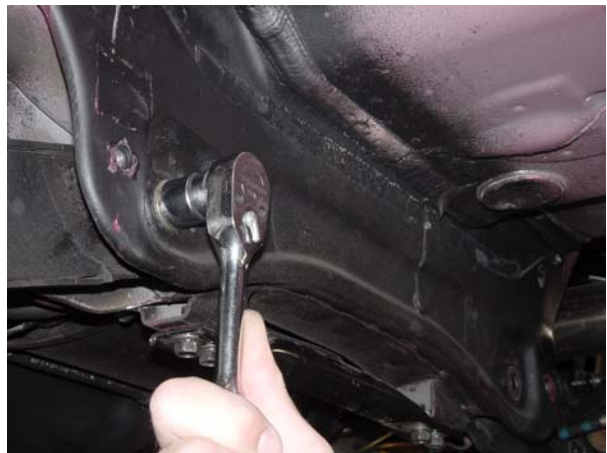
2. Using the manufacturers recommended lifting point(s), raise rear of vehicle and support with jack stands. **NEVER WORK ON A VEHICLE SUPPORTED ONLY WITH A JACK!**



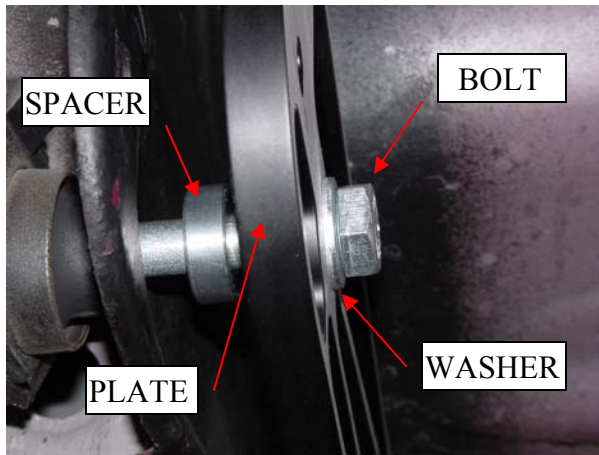
3. Disconnect end links from anti-roll bar by securing stud with 5mm hex key and loosening nut with 14mm wrench. (Left side shown, repeat for right side)



4. Remove four mounting bolts (12mm hex) and remove anti-roll bar from vehicle.



5. Remove lower control arm bolts (17mm hex) (Left side shown, repeat for right side)



6. Install mounting plate to sub-frame in orientation shown. (Left side shown, repeat for right side)



9. Rotate bar up to mounting plate and install mounting bolts (12mm Hex) as shown. Torque bolts to 22 Nm (16 lbf ft.) (Left side shown, repeat for right side)



7. With a pry-bar, position lower control arm and thread bolt (19mm hex) into sub-frame. **Do not tighten completely.** (Left side shown, repeat for right side)



10. Lower vehicle onto ground and torque control arm bolts to 59Nm (43 lbf ft.) (Left side shown, repeat for right side)



8. Position bar on end links and install nuts. Torque to 38Nm (28 lbf ft.) Apply supplied grease to inside of bushing and install bushing and mounting clamp onto bar. (Left side shown, repeat for right side)



11. Installation is complete.

12. Double-check complete installation and **TEST DRIVE CAREFULLY!**