



6. Position pulley on crankshaft and align pin to clearance hole. Gently press pulley onto shaft. If pulley does not slide on shaft easily, remove and check for burrs or corrosion. If any burrs or corrosion exist, remove as necessary. **Use of excessive force to install the pulley will damage both the pulley and the crankshaft and will void warranty.** Install bolts and torque to 25Nm (18ft-lb.)

7. Install supplied V-Belt belt in correct orientation making sure belt is completely seated in pulley grooves. **NOTE: FAILURE TO SEAT BELT CORRECTLY WILL SEVERELY DAMAGE BELT.** See belt path diagram.

8. Carefully check complete installation to be sure all fasteners are tight, the belt is correctly seated in grooves of each pulley and that nothing interferes with the pulleys or belt.

9. Re-install diffuser.

