

NEUSPEED®

UPPER REAR STRESS BAR FOR 2002-up CIVIC SI

PART # 80.20.77P

INSTALLATION INSTRUCTIONS

PARTS LIST:

1 – DRIVER SIDE STRESS BAR END	1 – PASSENGER SIDE CUT-OUT TEMPLATE
1 – PASSENGER SIDE STRESS BAR END	4 – M6 FLAT HEAD SOCKET CAP SCREWS
1 – STRESS BAR	4 – M6 SOCKET HEAD CAP SCREWS
1 – DRIVER SIDE CUT-OUT TEMPLATE	1 – 4mm HEX KEY WRENCH

TOOLS REQUIRED:

1 – RATCHET	1 – DIE GRINDER OR EQUIVALENT
1 – 10mm SOCKET	1 – ROTARY FILE
1 – 12mm SOCKET	1 – X-ACTO STYLE KNIFE
1 – 14mm SOCKET	1 – TORQUE WRENCH
1 – 5mm HEX KEY SOCKET or WRENCH	



1. Remove rear seat backs 2 – 12mm hex (top photo) and 1 - 14mm hex (bottom photo) as well as, driver side and passenger side shock absorber access panels.



2. Cut small arc from plastic panel using a X-Acto style knife. Remove four M6 bolts (10mm Hex) from driver side and passenger side support brackets. (Passenger side shown)



3. Using supplied M6 socket head cap screws, position each end of assembled stress bar over hole locations and install fasteners by hand. Using a 5mm hex key socket or wrench, tighten securely.



4. Using supplied 4mm hex key wrench, remove four flat head screws securing center bar and remove bar.



8. Before removing template, check-fit covers. Remove additional material as necessary to obtain correct fit. (Passenger side shown)



5. Remove adhesive backing from supplied template and position on cover as shown. (Passenger side shown)

6. Using knife, cut around silhouette of brace and remove.



9. Once the correct fit is obtained, remove templates and install covers. Re-install bar and secure with M6 flat head hex screws.

10. Re-install rear seats. Torque 14mm hex to 33 ft. lbs. and 12mm hex to 20 ft. lbs.

11. TEST DRIVE CAREFULLY!



7. Using a die grinder or a dremmel motor equipped with a rotary file, cut-out plastic material inside template.

NOTE: If you are using a child seat with a tether, route tether between seat back and stress bar. Secure the child seat tether pursuant to child seat manufacturer's and vehicle manufacturer's instructions.